

SOUTH PRODUCTION NOTES

Nov 13, 2015
7-3 Shift Notes

BASF EMPLOYEES

53 Last Recordable
53 Last Lost Time

SAFETY Notes: As it starts to get cold be aware for the development of ice!! Be careful so there aren't any slips, trips, or falls!

Title V Notes: Keep an eye on the CTO as we will be running it in manual for the next day.

#1 MED / X 253:

Working on repairing oscillator belt, may be done this afternoon.

#1 RC / X253 next:

Screens were changed over on Thursday midnight shift.

#2 MED line / D 0768 SSD:

Holding off until we get the calciner going.
Continue on repack of microsorb. Located in C16 in warehouse

#2 RC/ D 0768 SSD:

Crown up to temperature. The batch temperatures look exceptionally low. Did not start feed on it due to low batch temperatures. **Burner 9 and 10 cannot be used due to CO release issues.** Will try to maintain temp without them and run.

#3 MED line / AI 5637:

Running on midnights. Page still working up on fabbing the part of the chute. May need to clean out the paddle.

End seals will need greased once a shift.

#3 RC / AI 5637 :

CTO is running in manual. Continue to feed. Kicked out once on second shift. Burners 1 and 3 have been tagged out and will need worked on. We have a lot of bags on the floor to feed.

#4 RC / D-5206:

Feed as feed becomes available.
Bags have all been reweighed and adjusted.

Continue to check weigh all bags. Bag #3 of lot 501 needs to be relabeled into the current lot and resampled as such.

#5 RC / Thursday morning training:

**Installed the knockers, wired the rotolock. Was brought up to 1000 degrees on night shift. Leaving there until directed otherwise.
Cartridges have been installed**

#6 RC & Dryer / D 0754:

Continue. Keep feed rate up as this is the plant's top priority. Elevator in 27 working again.

West Pfaudler / D 4601

**1st Drying on third shift. 6 hour hold over at 4:50 AM. Will need to make up solution and start second impreg on first. LOD was at 17 ~530 AM.
On the new panel-view, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.**

East Pfaudler/ D 0754 (ICR 220 L) next:

**Continue to run.
More 0704 is on site**

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / D-5206.

**We dropped the feed rate on the dryer to make sure material comes off dry.
Watch buggies for leaking solution and clean up immediately.**

PK Blender - hold:

**PK has been washed out.
Floor has been washed down.
Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.
DC gauge has been added to the Wonderware and has been moved over to near the weight tank.
Gauge should be reset at 3.5 and 4.25**

Abbe Blender: D 5206

Will continue to make batches as able (manpower).

Run 2 batches using raws from lots 481 or 486 and then one from 490 if any 490 left. In MOD

Make sure batches are drained properly.

HF CD and sign in sheet are on Andrews desk.

Operators may need a refresher on HF and procedures for running 5206.

Tower 3 / QVAM next

May switch to DPT 101 sometime next week.

Tower 6 / DPT 101:

Continues to run. Should be down on Friday

Do not unload tower when done. Will need to coordinate with GL and Engineering.

Cu-0860 repacking in screening room:

All drums near #1/#2 calciner are completed. Is this it or are we bringing in more drums. Need to inspect labels in the warehouse.

Apparently we have a lot of drums in the warehouse that have incorrect labels on them. We will need to inspect these and relabel accordingly.

We only have a few drums left. See Robs email

Steam heater was turned on in screening room.

North Screener / DPT-0101:

New screens are on order by Kristen. Make sure they are installed before screening any DPT-0101

South Screener / DPT-0101:

New screens are on order by Kristen. Make sure they are installed before screening any DPT-0101

#2662 (west) Pill Machine /

Back together and holding

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 0540:

The last bag is hanging. Continue loading and unloading. Make sure that all saggars are filled properly.

Will be done with the 0540 soon and switching over to the 2508 this weekend.

We will need to change out saggars.

Milling V 2046:

Milling has been completed. Samples have been taken down to the lab.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 6081:

Dryer kicking out on EM Burner Mod Fault. WOW to T/S. Can run as soon as dryer issue is fixed.

Glycol pump was pulled today and will be sent out to be repaired.

When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler/Trimer
- 3) #5 RC/Trimer
- 4) CTO
- 5) South Precip/Dry
- 6) #2 MED/#2RC
- 7) #1 MED/#1RC
- 8) #2 RC North
- 9) Reduction Tower 6
- 10) #3 MED/#3RC
- 11) Abbe/National Dryer/#4 RC - Run as qualified labor is available